

# WAKOL D 3308 Carpet Adhesive

## Technical information

### Area of application

Dispersion-based adhesive according to DIN EN 14259 for the laying of

- tufting floorings with matted backing, TR-, jute-, and latex foam backing
- woven floorings
- needle fleece floorings
- PVC-/ Cushioned vinyl floorings with matted backing on absorbent subfloors indoors.

### Special properties



1)



2)



3)



4)



5)

- solvent-free according to TRGS 610
- suitable for underfloor heating
- complies with DIN EN 14259
- suitable for chair castors

- 1) based on the criteria of GEV (Association for Emission-controlled Laying Materials), classified as EMICODE EC1 PLUS: very low in emissions
- 2) with the "Blue Angel" label for low-emission laying materials according to RAL – UZ 113
- 3) Emissions class according to French law
- 4) Emissions-certified construction product i.a.w. DIBt principles: Wakol GmbH, 66954 Pirmasens
- 5) permitted as marine equipment product by the See-Berufsgenossenschaft Hamburg, Module B and Module D. Declaration of conformity, see [www.wakol.de](http://www.wakol.de).

### Technical data

|                       |   |
|-----------------------|---|
| Raw material basis:   | acrylate dispersion   |
| Material composition: | polyacrylate polystyrene dispersions, water, wetting, thickening, defoaming and preserving agents, mineral fillers, natural resin |
| Airing time:          | approx. 5 - 10 minutes, depending on the trowel notch size, subfloor and floor covering   |
| Open time:            | approx. 10 - 15 minutes   |
| Cleaning agent:       | water, before adhesive starts to dry  |
| Storage temperature:  | not below +5 °C, sensitive to freezing  |
| Storage time:         | 12 months at room temperature   |
| GISCODE:              | D1  |

EMICODE according to GEV: EC1 PLUS

Application method and consumption<sup>6)</sup>:

|        |                            |   |
|--------|----------------------------|---|
| TKB A2 | 300 - 350 g/m <sup>2</sup> | PVC-/Cushioned vinyl floorings with matted backing  |
| TKB B1 | 400 - 450 g/m <sup>2</sup> | Tufting floorings with matted backing, TR-, jute- and latex foam backing                    |
| TKB B2 | 475 - 525 g/m <sup>2</sup> | Tufting floorings with coarse textured backing, woven floorings and needle fleece floorings |

6) Consumption depends on the surface structure and absorbability of the subfloor

## Subfloors

The subfloor and the climatic conditions of the room must meet the requirements of DIN 18365. Subfloors must be level, permanently dry, solid and free from cracks, dirt and adhesion-inhibiting substances.

Apply corresponding Wakol levelling compounds to non-absorbent and uneven subfloors. The technical information on the primers and levelling compounds must be heeded.

## Usage

Stir adhesive well before using. Using a notched trowel, apply uniformly on the subfloor, avoiding adhesive pools. Lay flooring after appropriate airing time and rub well. After a short time rub again.

Weigh down annoying edges of flooring covering if necessary for setting the adhesive.

## Work and environmental safety

Keep out of the reach of children. Ensure sufficient ventilation during use and drying! Avoid eating, drinking and smoking while applying the product. Immediately and thoroughly rinse eyes and skin with water in case of contact. Clean tools with soap and water immediately after use. Do not allow product to enter the sewage system, bodies of water or the ground.

The product contains isothiazolinone. Information for allergic persons is available at +49 (0)6331/8001-144.

## Disposal

Only empty containers are suitable for recycling. Dried material residue may be disposed of as household waste.

## Important

Processing not below floor temperature of +15 °C and room temperature of +18 °C, as well as room humidity preferably between 40 % and 65 %, maximum 75 %.

In cold weather, warm up WAKOL D 3308 Carpet Adhesive in due time in heated room.

Use WAKOL D 3320 PVC Adhesive for textile floorings with PUR-backing.

For ship construction the usage is limited to a maximum application amount of 450 g/m<sup>2</sup>.

We guarantee the uniform high quality of our products. All data is based on tests and many years of practical experience and refers to standardised conditions. The variety of materials used and the different construction site conditions, which lie beyond our control, preclude any claims based on this data. We therefore recommend making sufficient trials. Accompanying flooring manufacturer's instructions and the currently applicable codes must be observed. We gladly provide technical advice.

The product data sheets can be found in their latest version at [www.wakol.com](http://www.wakol.com).

This Technical Information of 04.09.2017 supersedes all previous versions.