

WAKOL D 3307 PVC Adhesive

Technical Information

Area of application

Dispersion-based adhesive according to DIN EN 14259 for laying

- homogeneous PVC floorings in planks and tiles
 - PVC design floorings
 - Cushioned vinyl floorings
 - textile floorings with fleece-, TR-, jute- and latex foam backing
 - woven textile floorings
- on absorbent subfloors indoors.

Special properties



1)



2)



3)



4)

- solvent-free according to the definition of TRGS 610
- corresponds to DIN EN 14259
- suitable for underfloor heating
- suitable for wheelchairs

- 1) based on the criteria of GEV (Association for Emission-controlled Laying Materials), classified as EMI CODE EC1 PLUS: very low in emissions
- 2) with the "Blue Angel" label for low emission laying materials according to RAL RAL – UZ 113
- 3) Emissions class according to French law
- 4) Emissions-certified construction product i.a.w. DIBt principles: Wakol GmbH, 66954 Pirmasens

Technical data

Raw material base:	acrylate dispersion
Material composition:	polyacrylate dispersions, water, wetting, thickening, defoaming agents and preservatives, mineral fillers, natural resin
Airing time:	approx. 10 - 20 minutes
Open time:	approx. 15 - 20 minutes
Cleaning agent:	water, before adhesive dries
Storage time:	12 months at room temperature
Storage temperature:	not below +5 °C; sensitive to frost
GISCODE:	D1
EMICODE according to GEV:	EC1 PLUS

Application and consumption⁵⁾:

TKB A2	approx. 330 g/m ²	PVC and Cushioned vinyl floorings
TKB B1	approx. 380 g/m ²	textile floorings with fleece-, TR- or jute backing
TKB B2	approx. 530 g/m ²	textile floorings with rough backing structure, woven floorings

5) Consumption depends on surface structure and absorbability of subfloor

Subfloors

The subfloor and the climatic conditions of the room must meet the requirements of DIN 18365. Subfloors must be level, permanently dry, solid and free from cracks, dirt and adhesion-inhibiting substances.

Apply corresponding Wakol levelling compound to non-absorbent and uneven subfloors. The technical information on the primers and levelling compounds must be heeded.

Usage

Stir adhesive well before using. Using a notched trowel, apply uniformly on the subfloor, avoiding adhesive pools. Lay down covering following appropriate airing time and press well. Rub down a short time later.

Work an environmental safety

Keep out of the reach of children. Ensure sufficient ventilation during use and drying! Avoid eating, drinking and smoking while applying the product and wear protective gloves. Immediately and thoroughly rinse eyes and skin with water in case of contact. Clean tools with soap and water immediately after use. Do not allow product to enter the sewage system, bodies of water or the ground.

The product contains Isothiazolinone. Information for allergic persons is available at +49 (0)6331/8001-144.

Disposal

Only empty containers are suitable for recycling. Dried material residue may be disposed of as household waste.

Important

Do not use at temperatures below +15° C. In cold weather, warm up WAKOL D 3307 PVC Adhesive in due time in heated room. All information is based on approx. 20 °C and 65 % relative air humidity.

We guarantee the uniform high quality of our products. All data is based on tests and many years of practical experience and refers to standardised conditions. The variety of materials used and the different construction site conditions, which lie beyond our control, preclude any claims based on this data. We therefore recommend making sufficient trials. Accompanying flooring manufacturer's instructions and the currently applicable codes must be observed. We gladly provide technical advice.

The product data sheets can be found in their latest version at www.wakol.com.

This Technical Information of 26.03.2015 supersedes all previous versions.

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