

# WAKOL D 3304 Linoleum Adhesive

## Technical information

### Area of application

Dispersion-based adhesive according to DIN EN 14259 for the laying of

- linoleum flooring
- korkment flooring

Also suitable for

- tufting flooring with fleece backing, synthetic double backing or jute backing
- woven flooring
- needle fleece flooring

on absorbent subfloors indoors.

### Special properties



1)



2)



3)

- Solvent-free according to TRGS 610
- Suitable for chair rollers
- Suitable for underfloor heating

1) Based on the criteria of GEV (Association for Emission-controlled Laying Materials), classified as EMICODE EC1 PLUS: very low in emissions

2) with the "Blue Angel" label for low emission laying materials according to RAL RAL – UZ 113

3) Emissions class according to French law

### Technical data

Raw material basis:	acrylate dispersion
Material composition:	polyacrylate polystyrene dispersions, water, wetting, thickening, defoaming and preserving agents, mineral fillers, natural resin
Airing time:	0 – 5 minutes
Open time:	approx. 15 minutes
Cleaning agent:	water, before adhesive starts to dry
Storage time:	12 months at room temperature
Storage temperature:	not below +5 °C, sensitive to freezing
GISCODE:	D1
EMICODE according to GEV:	EC1 PLUS

Application method and consumption<sup>4)</sup>:

TKB B1	375 – 425g/m <sup>2</sup>	Linoleum flooring, korkment, tufting and woven flooring
TKB B2	450 – 500g/m <sup>2</sup>	Needle fleece flooring, tufting and woven flooring with coarse textured backing

4) Consumption depends on the surface structure and absorbability of the subfloor

## Subfloors

The subfloor and the climatic conditions of the room must meet the requirements of DIN 18365. Subfloors must be level, permanently dry, solid and free from cracks, dirt and adhesion-inhibiting substances.

Apply corresponding WAKOL levelling compounds to non-absorbent and uneven subfloors. The technical information on the primers and levelling compounds must be heeded.

## Usage

Stir adhesive well before using. Using a notched trowel, apply uniformly on the subfloor, avoiding adhesive pools. Insert flooring and press down well. Rub again as soon as adhesive clearly begins to hold.

Weigh down extremely annoying edges of flooring covering if necessary for setting the adhesive.

Grout seams in the linoleum only after an adhesive setting time of 48 hours.

## Work and environmental safety

Keep out of the reach of children. Ensure sufficient ventilation during use and drying! Avoid eating, drinking and smoking while applying the product. Immediately and thoroughly rinse eyes and skin with water in case of contact. Clean tools with soap and water immediately after use. Do not allow product to enter the sewage system, bodies of water or the ground.

The product contains isothiazolinone. Information for allergic persons is available at +49 (0)6331/8001-144.

## Disposal

Only empty containers are suitable for recycling. Dried material residue may be disposed of as household waste.

## Important

Do not use at temperatures below +15 °C. In cold weather, warm up WAKOL D 3304 Linoleum Adhesive in due time in a heated room. All information is based on approx. 20 °C and 65 % relative air humidity.

Use WAKOL D 3320 PVC Adhesive for textile flooring with PUR or PVC backing.

We guarantee the uniform high quality of our products. All data are based on tests and many years of practical experience and refer to standardised conditions. The variety of materials used and the different construction site conditions, which lie beyond our control, preclude any claims based on this data. We therefore recommend making sufficient trials. Accompanying flooring manufacturer's instructions and the currently applicable standards and codes must be observed. We gladly provide technical advice.

The product data sheets can be found in their latest version at [www.wakol.com](http://www.wakol.com).

When this Technical Information bulletin dated 17.02.2015 is issued, all previous versions cease to be valid.