

# WAKOL D 3311 Linoleum and Carpet Adhesive

## Technical information

### Area of application

Dispersion-based adhesive according to DIN EN 14259 for the laying of

- Linoleum floorings
- Korkment floorings
- Tufting floorings with matted backing, synthetic second backing or jute backing
- Woven floorings
- Needle fleece floorings

on absorbent subfloors indoors.

### Special properties



1)



2)

- Solvent-free according to TRGS 610
- Suitable for chair castors
- Suitable for underfloor heating

1) Based on the criteria of GEV (Association for Emission-controlled Laying Materials), classified as EMICODE EC1 PLUS: very low in emissions

2) Emissions class according to French law

### Technical data

Raw material basis:	Acrylate dispersion
Airing time:	0 - 10 minutes
Open time: Approx.	15 minutes
Cleaning agent:	Water, before the adhesive starts to dry
Storage time:	12 months at room temperature
Storage temperature:	not below +5 °C; sensitive to frost
GISCODE:	D1
EMICODE according to GEV:	EC1 PLUS

Application method and consumption<sup>3)</sup>:

TKB B1	325 - 375 g/m <sup>2</sup>	Linoleum floorings, korkment, tufting and woven floorings
TKB B2	400 - 450 g/m <sup>2</sup>	Needle fleece floorings, tufting and woven floorings with coarse textured backing

3) Consumption depends on the surface structure and absorbability of the subfloor

## Subfloors

The subfloor and the climatic conditions of the room must meet the requirements of DIN 18365. Subfloors must be level, permanently dry, solid and free from cracks, dirt and adhesion-inhibiting substances.

Apply corresponding WAKOL levelling compounds to non-absorbent and uneven subfloors. The technical information on the primers and levelling compounds must be heeded.

## Usage

Stir adhesive well before using. Using a notched trowel, apply uniformly on the subfloor, avoiding adhesive pools. Insert flooring and press down well. Rub again as soon as adhesive clearly begins to hold.

Weigh down extremely annoying edges of flooring covering if necessary for setting the adhesive.

Grout seams in the linoleum only after an adhesive setting time of 48 hours.

## Important

Processing not below floor temperature of +15 °C and room temperature of +18 °C, as well as room humidity preferably between 40 % and 65 %, maximum 75 %.

In cold weather, warm up WAKOL D 3311 Linoleum and Carpet Adhesive in due time in heated room. All information is based on approx. 20 °C and 65 % relative air humidity.

Use WAKOL D 3320 PVC Adhesive for textile flooring with PUR or PVC backing.

We guarantee the uniform high quality of our products. All data is based on tests and many years of practical experience and refers to standardised conditions. The variety of materials used and the different construction site conditions, which lie beyond our control, preclude any claims based on this data. We therefore recommend making sufficient trials. Accompanying flooring manufacturer's instructions and the currently applicable codes must be observed. We gladly provide technical advice.

The product data sheets can be found in their latest version at [www.wakol.com](http://www.wakol.com).

This Technical Information of 23.10.2017 supersedes all previous versions.