

WAKOL D 3306 Carpet Adhesive

Technical information

Area of application

Dispersion-based adhesive according to DIN EN 14259 for the laying of

- tufting flooring with matted backing, synthetic second backing or latex foam backing
- woven flooring
- Fabromont Kugelgarn®

on absorbent subfloors indoors.

Special properties



1)



2)



3)

- solvent-free according to TRGS 610
- suitable for underfloor heating
- complies with DIN EN 14259
- suitable for chair castors

1) based on the criteria of GEV (Association for Emission-controlled Laying Materials), classified as EMICODE EC1 PLUS: very low in emissions

2) with the "Blue Angel" label for low-emission laying materials according to RAL – UZ 113

3) Emissions class according to French law

Technical data

Raw material basis:	acrylate dispersion
Material composition:	polyacrylate polystyrene dispersions, water, wetting, thickening, defoaming and preserving agents, mineral fillers, natural resin
Airing time:	approx. 5 - 10 minutes, depending on the trowel notch size, subfloor and floor covering
Open time:	approx. 10 - 15 minutes
Cleaning agent:	water, before adhesive starts to dry
Storage temperature:	not below +5 °C, sensitive to freezing
Storage time:	12 months at room temperature
GISCODE:	D1
EMICODE according to GEV:	EC1 PLUS

Application method and consumption⁴⁾:

TKB B1	400 - 450 g/m ²	Tufting flooring with matted backing, TR-, jute- and latex foam backing
TKB B2	475 - 525 g/m ²	Tufting flooring with coarse textured backing, woven flooring and needle fleece flooring

4) Consumption depends on the surface structure and absorbability of the subfloor

Subfloors

The subfloor and the climatic conditions of the room must meet the requirements of DIN 18365. Subfloors must be level, permanently dry, solid and free from cracks, dirt and adhesion-inhibiting substances.

Apply corresponding Wakol levelling compounds to non-absorbent and uneven subfloors. The technical information on the primers and levelling compounds must be heeded.

Usage

Stir adhesive well before using. Using a notched trowel, apply uniformly on the subfloor, avoiding adhesive pools. Lay flooring after appropriate airing time and rub well. After a short time rub again.

Weigh down annoying edges of flooring covering if necessary for setting the adhesive.

Work and environmental safety

Keep out of the reach of children. Ensure sufficient ventilation during use and drying! Avoid eating, drinking and smoking while applying the product. Immediately and thoroughly rinse eyes and skin with water in case of contact. Clean tools with soap and water immediately after use. Do not allow product to enter the sewage system, bodies of water or the ground.

The product contains isothiazolinone. Information for allergic persons is available at +49 (0)6331/8001-144.

Disposal

Only empty containers are suitable for recycling. Dried material residue may be disposed of as household waste.

Important

Do not use at temperatures below +15 °C. In cold weather, warm up WAKOL D 3306 Carpet Adhesive in due time in a heated room.

Use WAKOL D 3320 PVC Adhesive for textile flooring with PUR-backing.

We guarantee the uniform high quality of our products. All data are based on tests and many years of practical experience and refer to standardised conditions. The variety of materials used and the different construction site conditions, which lie beyond our control, preclude any claims based on this data. We therefore recommend making sufficient trials. Accompanying flooring manufacturer's instructions and the currently applicable standards and codes must be observed. We gladly provide technical advice.

The product data sheets can be found in their latest version at www.wakol.com.

When this Technical Information bulletin dated 13.10.2014 is issued, all previous versions cease to be valid.

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